SPENCER WALLCONTON NEW CONSTRUCTION & REPLACEMENT VINYL WINDOWS



A MATHEWS BROTHERS Family Product



-WINDOWS FOR TODAY & TOMORROW

Energy-Efficient New Construction and Replacement Vinyl Windows

More Than Just A Window!

Our products were created to stand strong against the elements, and against the test of time. Spencer Walcott New Construction and Replacement Vinyl Windows are specifically designed to meet the discerning needs of architects, builders, homeowners, and the changing needs of the residential building industry. The result is an energy-efficient family of vinyl windows that feature aesthetically integrated window styles, strength and durability.

From new construction to remodeling to replacement, our vinyl windows and patio doors are designed to fit your project plans perfectly. You can count on each one to be durable, energy-efficient and secure. Available in a variety of sizes and shapes.

For a lifetime of trouble-free performance we have chosen a framing material composed of the highest quality PVC. It is formulated to withstand the harsh effects of weather and ultraviolet light, which means no chipping, peeling, cracking, or fading. This environmentally-safe vinyl compound exceeds all required materials standards for strength and color retention established by the American Architectural Manufacturers' Association (AAMA).

Enjoy the same windows years from now, season after season....



Double-hungs, half-rounds, and a picture unit unify this private residence in Mid-Maine.



Spencer Walcott Mathews is regarded as the founding "brother" of Mathews Brothers. In 1854, as part owner of a sash and blinds factory in Belfast, Maine, Spencer was joined by his brother Noah. The two formed N.M. & S.W. Mathews. Six years later, younger brother Sanford came aboard and they changed the name to Mathews & Company. In 1873, the name you know us by, Mathews Brothers, became a staple of Belfast's industry. Spencer was known for his attention to detail and his love for his company and community. Today, we apply those same principles and that's why we're proud to name this product family after Spencer Walcott Mathews.

Learn more at mathewsbrothers.com

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SPENCER WALCOTT STYLES & FEATURES

Windows for New Construction or Remodel

If you're putting on an addition, building a new home, or creating a new window opening (or using the existing one), this is your chance to make a statement of your own. You'll be amazed at all the styles and configurations available to you.

Windows for Replacement

This is the quickest, easiest way to replace your old drafty windows. You work within the existing window opening/frame, leaving the frame, interior trim, and exterior siding in place.

Worried about matching your existing style? Don't, Spencer Walcott comes in many design options and style configurations.

Lifetime Window Warranty

The Limited Lifetime Warranty applies to any manufacturing defects and/or component failures.

- Covers labor for five years and materials for a lifetime.
- Is transferable to a second owner up to 20 years.
- Features a standard commercial warranty of 20 years.
- Is the best warranty in the business.

For the complete Spencer Walcott warranty, please visit our website at www.mathewsbrothers.com.

Multiple window combinations allow you to make a statement of your own by creating a distinctive window design. Our awning, casement, transom, picture or double-hung windows can all be used in combination with our specialty window shapes.

Spencer Walcott Family Product Line – Optimum Solutions

Window Features	Poor Solution	Minimum Solution	Optimum Solution
Interlocking Sash	No weatherstripping or interlock at meeting rail	Weatherstripping at meeting rail, no interlock	Weatherstripped interlocking sashes
Glass Package	Single glazed, possibly with storm windows	1/2" Clear insulating glass, inefficient metal spacer	³ / ₄ " Clear insulating glass with warm-edge non-conductive spacer
Glass Spacer	None	Heat conductive metal	Duralite [®] composite
Locks/Keepers	Single "sweep arm" lock, keeper is part of frame	Pop-riveted "sweep arm" lock, keeper attached to rail	Screwed in "Cam-Action" lock, keeper screwed to rail
Frame/Sash Material	Screwed together wood or aluminum	Screwed together vinyl or clad wood	Fusion-welded vinyl for maximum strength and integrity
Warranty	None or limited	20 years, but for parts only	Lifetime, with initial coverage for labor
This chart states solutions in your home.	s with other window brands. By ch	oosing Spencer Walcott, you be	nefit from the optimum solution for windows

See individual style pages or options page for additional information.

Each Spencer Walcott features

- Highest quality vinyl for a lifetime of trouble-free performance
- Full 3¹/₄" jamb depth chambered frame for maximum structural integrity
- Fusion-welded frames and sash for extra strength and durability
- ¾" Insulated glass units with Duralite[®] warm-edge spacer technology for superior thermal performance
- Available in White or Desert Sand¹. The color goes all the way through the vinyl, so they will not chip, fade or peel when exposed to the outdoors
- Custom made to your specifications
- Backed by one of the industry's strongest warranties – our own exclusive warranty

Double-Hung & Single-Hung features

- Double-hung: Both top & bottom sash move and tilt-in for easy cleaning
- Single-hung: Bottom sash moves up and down and tilts-in for easy cleaning
- Constant force balance

Casement/Awning features

- Casement sash opens completely, so windows can be cleaned easily from inside your home²
- All components are corrosion resistant, providing years of trouble-free operation

- Three layers of weatherstripping assure effective barrier to air and water penetration
- Multi-Point locking system locks sash for maximum security
- Truth Maxim[®] hardware for easy operation

Horizontal Slider features

- Slider models feature a lift-out sash with heavy duty brass rollers, allowing for even large sashes to glide easily without tipping or sticking
- Roller housing transfers weight of glass directly to frame, reducing stress on sash members
- Independent weep chambers on frame assure effective water runoff
- Stylish beveled exterior matches look of double-hung and casement, to provide a uniform exterior appearance

Picture (Fixed) Units features

- Mulling system allows fixed units to be mulled to any other window
- Equal sight lines assure uniform exterior appearance of all units

Bay/Bow features

- Bay/Bow windows patented no leak capping system, glass, insulated head and seat board
- Preinstalled cable support system

Sliding Patio Doors features

- Integral nailing flange
- Integral J-channel
- 4 9/16" jamb
- 7/8" Tempered clear insulating glass
- Heavy duty extruded screen
- White handle sets

Additional options and features³

- Single-hung, double-hung, horizontal slider, and fixed windows come with a double-wall, integral J-channel designed into the frame, eliminating the cost of an add-on J-channel while providing a pleasing "beveled" exterior look
- Multiple casement units made with single frame construction
- Full range of geometric shapes and transoms provide a wide range of architectural choices
- Low-E glass and/or Argon gas fill reduces energy costs
- Available in colonial, prairie and custom grille patterns with flat or contour shaped muntin bars
- Additional exterior finish colors are available
- Several exterior casing choices



DOUBLE- & SINGLE-HUNG WINDOWS

Double-Hung Windows

Traditional, classic, durable – double-hungs give you all of that plus energy efficiency and peace of mind. Top and bottom sash operate smoothly allowing you to control air flow, and they both tilt-in for easy cleaning and care. Grilles can be added to further enhance the traditional look of your home.

Single-Hung Windows

Our single-hung windows are built with a fixed top sash, while the lower sash moves up and down to allow ventilation. In addition, the bottom sash conveniently tilts-in for easy cleaning. Fixed meeting rail interlocks with operating sash to minimize air infiltration.

Standard features

- 3/4" insulating glass with Duralite[®] warm-edge technology
- Integral nailing fin [new construction only] (Frames come with integral nailing fin that can be easily removed for replacement purposes)
- Integral 3/4" J-channel (available with or without)
- Fusion-welded frame and sash for added strength
- Constant force balance system
- White interior and exterior color
- Pre-sloped sills for water runoff
- Color matched hardware (white or desert sand)
- BetterVue[™] insect screen

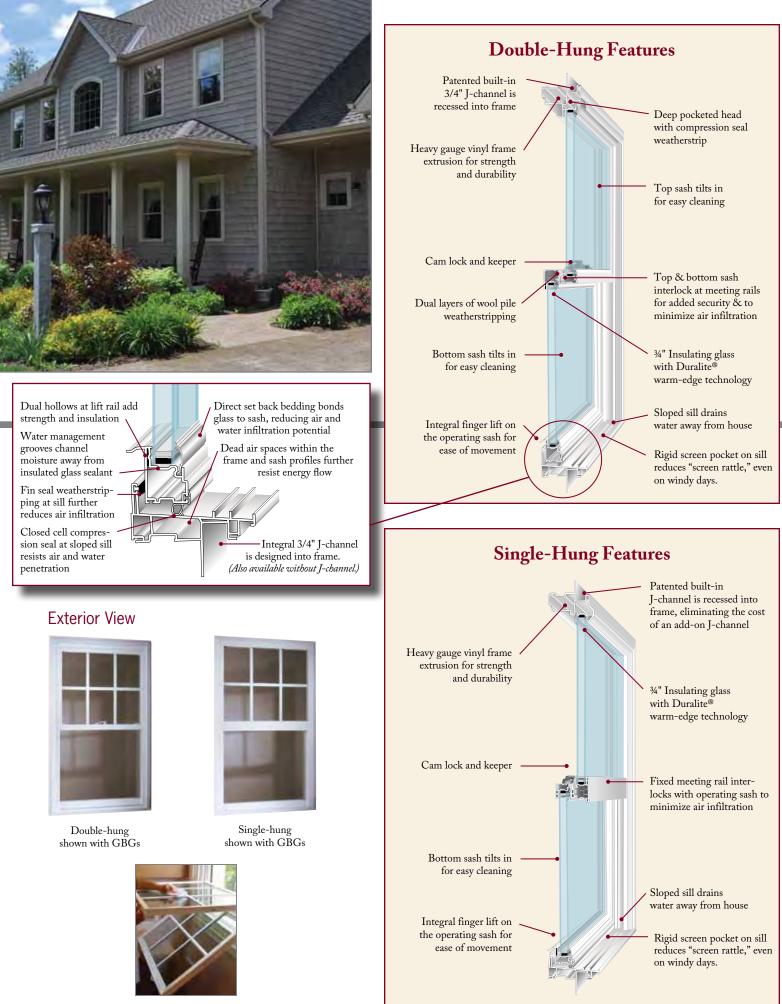
Additional features

- Non-corrosive hardware includes a lifetime of trouble-free performance, no matter what the environment
- Lock action draws sashes closer together for positive lock
- Interlocking Meeting Rail: Integral interlock provides additional security

Optional features*

- Desert Sand interior and exterior color
- Grilles available as GBG or SDL (see page 16 for details)
- Low-E glass
- Argon gas filled
- Exterior trim/casing: Flat, Brickmould (908), or Banded
- Pediment Heads (Crossheads)
- Custom exterior color finishes

*Common options listed see pages 16-19 for additional information.



Easy Operation & Cleaning Tilt-in Sash (double-hung shown)

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CASEMENT & AWNING WINDOWS

Casement Windows

They are our most energy-efficient operating product unit, featuring 3/4" insulating glass and a single lever multi-point locking system that keeps the sash tightly sealed in multiple locations. You'll be able to open and close your windows with ease, thanks to our smooth low gear operator. And, our sashes open completely (non-egress), so windows can be cleaned easily from inside your home. Our top rated hardware system allows even the largest casement to be effortlessly and smoothly operated.

Awning Windows

An awning window is hinged at the top and opens out from the bottom which keeps out the rain but lets the fresh air in. Use alone or in combination with casement, picture, or other awnings.

Standard features

- 3/4" insulating glass with Duralite[®] warm-edge technology
- Integral nailing fin (available with or without)
- Integral 3/4" J-channel (available with or without)
- Fusion-welded frame for added strength and durability
- White interior and exterior color
- Pre-sloped sills for water runoff
- Color matched hardware (white or desert sand)
- BetterVue[™] insect screen (on operating units)

Additional features

- Casement sash opens completely¹, so windows can be cleaned easily from inside your home
- All components are corrosion resistant, providing years of trouble-free performance
- Multi-Point Locking System for the utmost security

- Three layers of weatherstripping assure effective barrier to air and water penetration
- Top rated hardware system allows even the largest casements to be effortlessly and smoothly operated

Optional features*

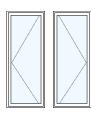
- Desert Sand interior and exterior color
- Add-on J-channel
- Grilles available as GBG or SDL (see page 16 for details)
- Low-E glass
- Argon gas filled
- Exterior trim/casing: Flat, Brickmould, or Banded
- Pediment Heads (Crossheads)
- Custom exterior color finishes

¹Unless egress hinge is used. *Common options listed see pages 16-19 for additional information.

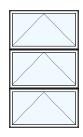


Common Configurations

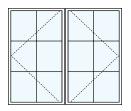
As viewed from exterior



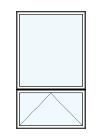
Single Casements (left and right)



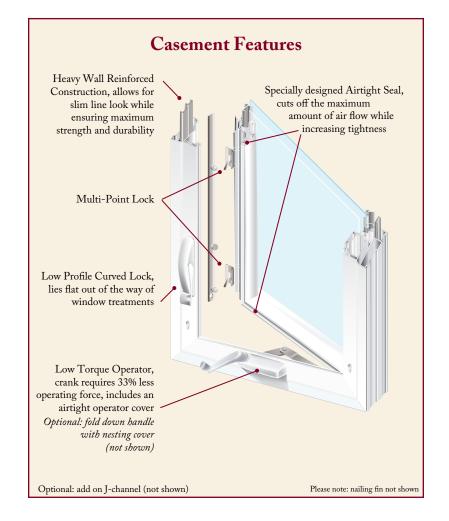
Awnings



Twin Casements



Casement Fixed Unit with Awning below





BAY & BOW WINDOWS

All of our high quality bay and bow windows come with the features and benefits of our other vinyl windows. Standard on each window is our energy-efficient Envirosealed[®] insulating glass package. Features such as insulated head and seat boards (finished in birch), allows for maximum weather protection while providing added living space. Architectural beauty is increased by our minimal amount of exposed caulking and even sight line to maximize the external appearance.

Bays and bows can be customized to complement any home's architecture. Choose from a variety of available configurations and widths. Center and end vents are available as picture window, double-hung, single-hung, or casement in the combination of your choosing. Jamb widths can also be customized to suit your every need.

All of our bays and bows are easy to operate and maintain, and are backed by the best warranty in the business – our exclusive Limited Lifetime Warranty.

Standard features

- 3/4" insulating glass with Duralite[®] warm-edge technology
- Highest quality vinyl for a lifetime of reliance and trouble-free performance
- Fusion-welded frame for added strength and durability
- White interior and exterior color
- Color matched hardware (white or desert sand)
- BetterVue[™] insect screen (on operating units)

Additional features

- Custom made to fit your specifications
- Insulated mullions to minimize cold spots

- Preinstalled cable support system
- Patented no-leak capping system
- Insulated head and seat board

Optional features*

- Desert Sand interior and exterior color
- Grilles available as GBG or SDL (see page 16 for details)
- Low-E glass
- Argon gas filled

*Common options listed see pages 16-19 for additional information.

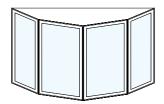
Bay and bow units are designed to perfectly match all your windows, providing the same comfort and confidence in your home.

Able to match any custom need, bays and bows are the perfect choice for your home.

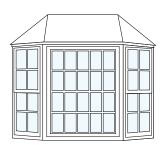
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Weatherproof vinyl capping system for maximum weather protection and minimal maintenance. White melamine laminate to exterior and continuous precapping Insulated head and seatboard for greater resistance to cold and condensation. Stainable grade wood veneer

Common Configurations As viewed from exterior



Bow windows are made of windows at 10° and 15° angles



Bay windows are made of windows at 30° and 45° angles





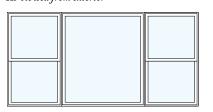
PICTURE, TRANSOM & SHAPE UNITS -

Picture and Transom Units (Fixed Units)

Whether using alone or in combination with other window styles, picture windows add dramatic styling while bringing light into your home.

Transom units can be used alone or over another straight window or door or under a shape.

Common Configurations As viewed from exterior



Double-Hung | Picture | Double-Hung

Window Wall

• Triangle • Half-Round

Architectural Shapes

radius.

• Trapezoid

• Quarter-Round

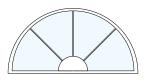


- Oval
- Extended Arch • Circle
- Elliptical

• Eyebrow

Shapes are available in two styles - straight and

- Half-Oval
- Octagon
 - and more



Picture

Half-Round with starburst pattern

Standard features

- 3/4" insulating glass with Duralite® warm-edge technology
- Highest quality vinyl for a lifetime of trouble-free performance
- Integral nailing fin (new construction only)
- Fusion-welded frame for added strength and durability
- White interior and exterior color
- Pre-sloped sills for water runoff

Additional features

Independent weep chambers on frame assure effective water run-off

Optional features*

- Desert Sand interior and exterior color
- Grilles available as GBG or SDL (see page 16 for details)
- Low-E glass
- Argon gas filled
- Exterior trim/casing: Flat, Brickmould, or Banded

*Common options listed see pages 16-19 for additional information.

Double-hungs, picture units, quarter-rounds, and extended arches, all with colonial grille pattern.



Single horizontal sliders with screens.

Standard features

- 3/4" insulating glass with Duralite[®] warm-edge technology
- Highest quality vinyl for a lifetime of trouble-free performance
- Integral nailing fin (new construction only)
- Fusion-welded frame for added strength and durability
- White exterior and interior color
- Pre-sloped sills for water runoff
- Color matched hardware (white or desert sand)
- Full BetterVue[™] insect screen

Additional features

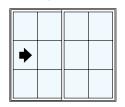
- Two sets of double-wheeled brass rollers transfer weight of glass directly to frame reducing stress on sash members
- Rollers glide on integral track system allowing for effortless fingertip operation

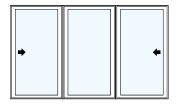
HORIZONTAL SLIDER WINDOWS

What a wonderful way to usher in the great outdoors. You'll find the horizontal sliders are the best value in our impressive line of new construction or replacement products, featuring Envirosealed[®] insulated glass units.

Our glide-easy sliders are especially recommended for high traffic areas, such as over a deck or walkway, because they don't open into outdoor activities. Both sashes easily lift out for easy cleaning. You can choose between right or left vents and a variety of sizes and custom configurations. Sliders feature independent weep chambers on frame to assure effective water runoff.

Common Configurations As viewed from exterior





Single Slider

Equal Lite Dual Slider with Picture

- Independent weep chambers on frame assure effective water runoff
- Dual Sliders, both sashes lift out for easy cleaning

Optional features*

- Desert Sand exterior and interior color
- Grilles available as GBG or SDL (see page 16 for details)
- Low-E glass
- Argon gas filled
- Exterior trim/casing: Flat, Brickmould, or Banded
- Pediment Heads (Crossheads)
- Custom exterior color finishes

*Common options listed see pages 16-19 for additional information.



SLIDING PATIO DOORS

The insulated glazing in our vinyl sliding patio door is constructed using warm-edge technology, as well as tempered safety glass, so it holds up to the weather while allowing you to experience the beauty of the great outdoors.

Constructed from low-maintenance vinyl extruded materials the frame and panels are welded at the corners during assembly to provide a product superior in strength, performance, and appearance. Reinforcement is used at the meeting stiles, and at the lock points of the frame and panel for added rigidity and strength.

Standard Door features

- 7/8" tempered clear insulating glass
- White interior and exterior color
- White die cast handle set
- Integral nailing flange and integral J-channel
- 4 9/16" jamb
- Fusion-welded joints
- Heavy-duty extruded insect screen

The sliding door operates smoothly on heavy duty steel tandem rollers and is secured with color matching die cast handle sets or optional polished brass hardware.

The glide screen is made from heavy extruded aluminum framing, fiberglass mesh screening and operates easily on steel rollers.

Spencer Walcott vinyl sliding patio doors are available as two-, three-, or four-panel, in standard and custom sizes; with either left or right operating panel. Available with or without grilles.

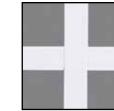
Optional features

- Grilles: Colonial or Prairie Style, available in matching White or Desert Sand
- Tempered Low-E glass
- Argon gas in air space
- Stainless steel rollers for door panel
- Desert Sand color with matching handle sets
- Exterior keylock
- Polished Brass keyed or non keyed handle
- Transoms and sidelites
- Custom exterior color finishes

Grille Options (color matched)



-



5/8" Contoured GBG (Grilles Between Glass)

Hardware Options







5/8" Flat GBG

(Grilles Between Glass)

Brass Handle Sets (on opt. desert sand)



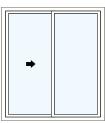
7/8" Contoured SDL (Simulated Divided Lite)

Exterior Keylocks

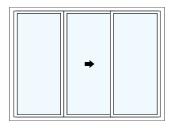
(on white & desert sand)

Maximum glass area to capture the light, while conquering the elements.

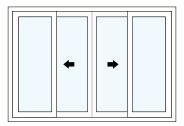
Common Configurations As viewed from exterior



Two Panel Door



Three Panel Door



Four Panel Door



Patio door with grilles between glass (GBG) colonial pattern and optional brass handle set.

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WINDOW CUSTOMIZATION

Distinctive Window Design

Further that design with a custom or standard grille pattern, either with Grilles Between Glass (GBG) or Simulated Divided Lites (SDL). By placing a variety of design patterns within the glass, GBGs offer an attractive and low maintenance artistic option. Traditional window grilles can be replicated by means of SDL dividers which are permanently attached to both the interior and exterior glass.

Continue the traditional look with horizontal Pediment Heads (also known as Crossheads) added to the outer casings of windows. Pediments are often used in tandem with other architectural trim items like Pilasters, and provide outstanding visual improvement without breaking the bank.

With the many optional exterior paint colors available you can truly make a unique statement to your home or office.

Common Grille Configurations

Prairie



Colonial

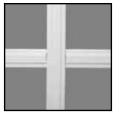


Queen Anne

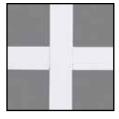


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Grille Options



Exterior Trim Options

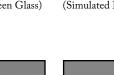


5/8" Flat GBG

5/8" Contoured GBG (Grilles Between Glass) (Grilles Between Glass)



7/8" Contoured SDL (Simulated Divided Lite)





Banded 4" Casing

Brickmould (908) Casing

Flat 31/2" Casing



Pediment Head Options







Shown with Standard Flat Casing shown Frame (no exterior casing)

Brickmould with pediment head not shown

Banded Casing shown



Exterior Paint Options

Our in-house palette consists of 17 prefinished exterior colors, with many other colors available.

Pearl White	Cream White	Desert Sand	Adobe	Fog	Gray	Slate Blue	Edgewood Blue Spruce Green	Dark Forest
Black	Bronze	Dark Brown	Earth Brown	Barn Red	Boysenberry	Burgundy		

Please note that the material colors are not necessarily precise representations due to variance in the printing process.

Hardware Options





— INSULATING GLASS OPTIONS

Energy-Efficiency

Regardless of the glass you choose, all of our insulating glass units are made with Duralite[®] warm-edge spacer technology. Duralite is part of a highly energy-efficient insulating glass spacer system known as "Envirosealed Windows[™]" which assures consumers that the insulating glass spacer system in their windows is the most energyefficient choice on the market.





Clear insulating glass (standard)*

Our clear insulating glass units consists of two panes of glass, sealed with an airspace, separated by a non-conductive warm-edge spacer. This glass offers maximum visible light transmittance and superb energy efficiency in most climates.

Low-E glass with or without argon gas (optional)

Low-E insulating glass provides the best year-round performance and decreased energy costs. In the winter, by reflecting heat back into the home, Low-E glass helps keep homes warmer providing improved comfort and reduced condensation. Low-E glass also blocks 83% of harmful UV rays and 96% of the sun's infrared heat, so homes will stay cooler in the summer and interior furnishings fade less. Combining Low-E with argon gas creates even greater energy savings and decreases the U-Factor.



In warm weather, Low-E glass reflects the sun's energy and reduces heat gain in the home.



In cold weather, Low-E glass reduces the amount of heat loss by reflecting it back inside.

Argon gas is much denser than air, so it provides a more effective barrier against cold and warm air infiltration. By choosing the options like Low-E glass with argon, our windows will meet the most stringent ENERGY STAR[®] requirements.

Excellent performance in northern zones

Low-E Glass offers excellent insulative properties and passive heat gain performance that:

- Provides consistent temperatures in regions with hot summers and cold winters, keeping the inside of the home comfortable year-round
- Means even large windows can provide superior energy efficiency
- Reduces energy bills by keeping the heat inside the home, where it belongs
- Helps keep indoor humidity at comfortable and healthy levels
- Blocks nearly twice as many harmful UV rays as clear glass

Glass is also available with the following options: **Tempered**

Standard in our sliding patio doors to address safety concerns. Also available in window units to meet specific building and safety codes. This glass is heat-treated during manufacturing for extra strength, enabling it to withstand abnormal force or pressure on its surface.

Laminated

Provides the ultimate in UV blockage while also reducing levels of sound transmission significantly. Laminated glass is produced by bonding a plastic interlayer between two or more panes of glass under heat and pressure.

Obscure and/or Tinted

Textured glass can add character and/or privacy to a room. The combination of texture and color can transform your space, adding personality and complexity.

Duralite[®] warm-edge spacers = Improved Efficiency

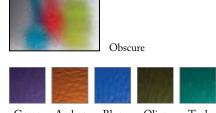
Spencer Walcott windows use this superior warm-edge insulating glass sealant system for improved energy efficiency and resistance to condensation, greater comfort, and lower heating and cooling costs.

Did you know that the Duralite spacer inside your window's insulating glass unit can improve the energy efficiency of that window by as much as 10 percent? That is a lot of energy savings for such a small component. In addition to saving energy, which also reduces how much you spend to heat and cool your home, Duralite can also reduce condensation on the glass. Less condensation and reduced energy costs mean a healthy, more comfortable home.

The Duralite spacer is a component laminate design that optimizes the use of a number of spacer components. All spacers need adhesives, sealants, structural elements and desiccant to perform. They also need to last a long time under adverse conditions inside your window frame. Duralite is designed to seal your window better and longer, while increasing energy savings compared to other types of spacers.

When Duralite[®] non-metallic insulating glass spacers are used, glass edge is up to 45% better insulated against energy loss, creating a higher performance thermal barrier.





Grape Amber Blue Olive Teal



PERFORMANCE TESTED

The Spencer Walcott family of windows and doors are tested and independently certified to ensure a lifetime of trouble-free performance.

The NFRC Label Defined (National Fenestration Rating Council)

U-Factor measures how well a product prevents heat from escaping a home or building. The lower the U-Factor, the better the window insulates by keeping the heat in. Ratings between 0.20 and 1.20. Solar Heat Gain Coefficient (SHGC) measures how well a product blocks the sun's radiant heat. The lower the SHGC, the less solar heat the window allows into your home. Represented by a number between 0 and 1.

Visible Transmittance (VT) measures how much light comes through a product. VT is expressed as a number between 0 and 1. The higher the VT, the higher the potential for daylighting.

Mathews Brothers window and door products are NFRC certified. A complete listing can be found at www.nfrc.org.

COMMITTED TO PERFORMANCE

American Architectural Manufacturing Association

Since 1936, the American Architectural Manufacturers Association (AAMA) has stood as a strong advocate for manufacturers and professionals in the fenestration industry. And today, stands as a representative of both the residential and commercial sectors.

National Fenestration Rating Council

The National Fenestration Rating Council (NFRC) is a nonprofit, public/private organization created by the window, door, and skylight industry. It is composed of manufacturers, suppliers, builders, architects and designers, specifiers, code officials, utilities, and government agencies. The NFRC has developed a window energy rating system based on whole product performance.

The NFRC label provides the only reliable way to determine the window energy properties and to compare products. The NFRC label appears on all products certified to the NFRC standards and on all window, door, and skylight products which are part of the ENERGY STAR[®] program. At this time, NFRC labels on window units give ratings for U-Factor, Solar Heat Gain Coefficient (SHGC), and Visible Light Transmittance (VT).

ENERGY STAR®

Mathews Brothers is proud to offer our customers products that have earned the government's ENERGY STAR[®] label.

ENERGY STAR is a government-backed program that helps consumers identify the most energy-efficient products. Learn more at www.energystar.gov.



ENERGY STAR[®] Qualification Criteria for Residential Windows

Climate Zone	U-Factor ¹	SHGC ²	
Northern	≤ 0.30	Any	Prescriptive
	=0.31	≥ 0.35	Equivalent
	=0.32	≥ 0.40	Energy Performance
North-Central	≤ 0.32	≤ 0.40	
South-Central	≤ 0.35	≤ 0.30	¹ Btu/h∙ft²·°F
Southern	≤ 0.60	≤ 0.27	² Fraction of inci

ENERGY STAR[®] Qualification Criteria for Residential Doors

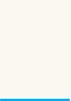
Glazing Level	U-Factor ¹	SHGC ²
Opaque	≤ 0.21	No Rating
≤ ½-Lite	≤ 0.27	≤ 0.30
> ½-Lite	≤ 0.32	≤ 0.30

¹ Btu/h·ft²·°F

² Fraction of incident solar radiation

Forest Management and Green Building

Mathews Brothers has made a meaningful commitment to support and promote sustainable forestry initiatives. We are active members of The Maine Chapter of the U.S. Green Building Council and The Maine Forest Products Council.







SINGLE-HUNG WINDOW STANDARD SIZES – & ARCHITECTURAL DETAILS

Single-Hung Windows Standard Sizes *Custom sizes available*

Rough Opening Unit Size	20" 19 1/2"	22" 21 1/2"	24" 23 1/ ₂ "	26" 25 1/2"	28" 27 1/2"	30" 29 1/2"	32" 31 1/2"	34" 33 1/2"	36" 35 1/2"	38" 37 1/2" 32 1/2"	40" 39 1/ ₂ "	42" 41 1/2" 36 1/2"	44" 43 1/2" 38 1/2"	46" 45 1/2" 40 1/2"	48" 47 1/2" 42 1/2"			
Exp. Glass Fixed Light Exposed Glass Sash Clear Opening	14 1/2" 14 13/ ₁₆ " 14 1/2"	16 1/2" 16 ^{13/} 16" 16 1/2"	18 1/2" 18 ^{13/} 16" 18 1/2"	20 1/2" 20 13/ ₁₆ " 20 1/2"	22 1/2" 22 13/ ₁₆ " 22 1/2"	24 1/2" 24 13/ ₁₆ " 24 1/2"	26 1/2" 26 13/ ₁₆ 26 1/2"	28 1/2" 28 ^{13/} 16" 28 1/2"	30 1/2" 30 13/ ₁₆ " 30 1/2"	32 13/ ₁₆ " 32 1/ ₂ "	34-1/2" 34 13/ ₁₆ " 34 1/2"	36 13/ ₁₆ " 36 1/ ₂ "	38 13/ ₁₆ " 38 1/ ₂ "	40 1/2 40 13/ ₁₆ " 40 1/2"	42 1/2 42 13/ ₁₆ " 42 1/2"			
	2036	2236	2436	2636	2836	3036	3236	3436	3636	3836	4036	4236	4436	4636	4836	12 ^{5/} 8"	14 3/4" 1 <i>4</i> "	36" 35 1/ ₂ "
	2042	2242	2442	2642	2842	3042	3242	3442	3642	3842	4042	4242	4442	4642	4842	15 5/8"	17 3/4" 17"	42 41 1/2"
	2048	2248	2448	2648	2848	3048	3248	3448	3648	3848	4048	4248	4448	4648	4848	18 5/8"	20 3/4" 20"	48 47 1/2"
	2054	2254	2454	2654	2854	3054	3254	3454	3654	3854	4054	4254	4454	4654	4854	21 5/8"	23 3/4" 23"	54 53 1/2"
	2057	2257	2457	2657	2857	3057	3257	3457	3657	3857	4057	4257	4457	4657	4857	22 5/8"	24 3/4" 24"	57" 56 1/2"
	2060	2260	2460	2660	2860	3060	3260	3460	3660	3860	4060†	4260 ⁺	4460 [†]			24 5/8"	26 3/4" 26"	60 " 59 1/2"
	2066	2266	2466	2666	2866	3066	3266	3466	3666 [†]	3866†	4066 [†]	4266†			4866†	27 5/8"	29 3/4" 29"	66" 65 1/ ₂ "
	2072	2272	2472	2672	2872	3072	3272	3472 [†]	3672 [†]	3872 [†]	4072 [†]	4272 [†]	4472 [†]	4672†	4872 [†]	30 ⁵ /8"	32 3/4" 32"	72" 71 1/2"



Notes:

New construction series standard sizes shown. Custom sizes are available.

Call out sizes are calculated in inches.

*Check with fabricator for rough opening sizes when mulling.

[†]Meets single egress of:

clear openable area 5.7 sq. ft.;

clear openable width 20 inches;

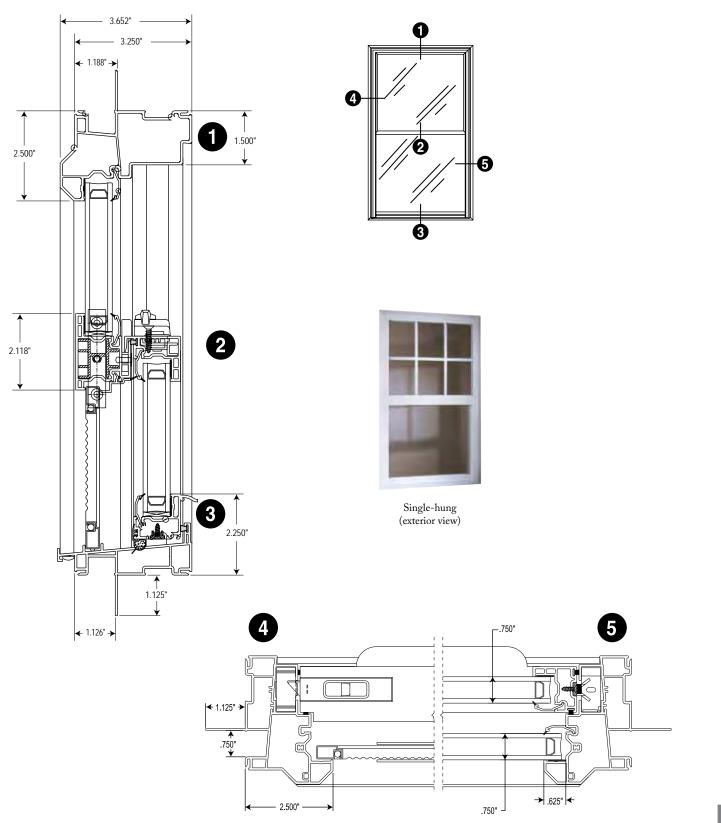
clear openable height 24 inches.

Additional egress sizes may be available with modification.

Grilles are optional and shown in colonial pattern as viewed from outside.

Replacement Windows Each window is custom built to your specifications.

Single-Hung Windows for New Construction Low profile sill shown

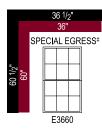


DOUBLE-HUNG WINDOW STANDARD SIZES & ARCHITECTURAL DETAILS

Double-Hung Windows Standard Sizes

Custom sizes available

Rough Opening Unit Size	20" 19 ½"	22" 21 ½"	24" 23 ½"	26 " 25 ½"	28" 27 ½"	30 " 29 ½"	32" 31 ½"	34" 33 ½"	36" 35 ½"	38" 37 ½"	40" 39 ½"	42" 41 ½"	44" 43 ½"	46" 45 ½"	48" 47 ½"	
Exposed Glass Clear Opening	12 ½" 14	14 ½ 16 "	16 ½" 18 "	18 ½" 20 "	20 ½" 22 "	22 ½" 24 "	24 ½" 26 "	26 ½" 28	28 ½" 30 "	30 ½" 32 "	32 ½" 34 "	34 ½" 36 "	36 ½" 38 "	38 ½" 40 "	40 ½" 42 "	
	2036	2236	2436	2636	2836	3036	3236	3436	3636	3836	4036	4236	4436	4636	4836	36" 35 ½" 14" 12 ½"
	2042	2242	2442	2642	2842	3042	3242	3442	3642	3842	4042	4242	4442	4642	4842	42"" 1 ½" 17" 15 ½"
	2048	2248	2448	2648	2848	3048	3248	3448	3648	3848	4048	4248	4448	4648	4848	48""" 47 ½" 20" 18 ½"
	2054	2254	2454	2654	2854	3054	3254	3454	3654	3854	4054	4254	4454	4654	4854	54""" 53 %" 23" 21 %"
	2057	2257	2457	2657	2857	3057	3257	3457	3657	3857	4057	4257	4457	4657	4857	57" 56 ½" 24 ½" 23"
	2060	2260	2460	2660	2860	3060	3260	3460	3660	3860		42601	44601	46601	48601	60""" 9 ½" 26" 24 ½"
	2066	2266	2466	2666	2866	3066	3266	3466	36661	3866†	4066 [†]	42661	4466 [†]	46661	48661	66" 65 ½" 29" 27 ½"
	2072	2272	2472	2672	2872	3072	3272	3472'	36721	38721	4072 [†]	42721	44721	46721	4872'	72" 71 ½" 30½"



Notes:

New construction series standard sizes shown. Custom sizes are available.

Call out sizes are calculated in inches.

*Check with fabricator for rough opening sizes when mulling.

[†]Meets single egress of:

clear openable area 5.7 sq. ft.; clear openable width 20 inches;

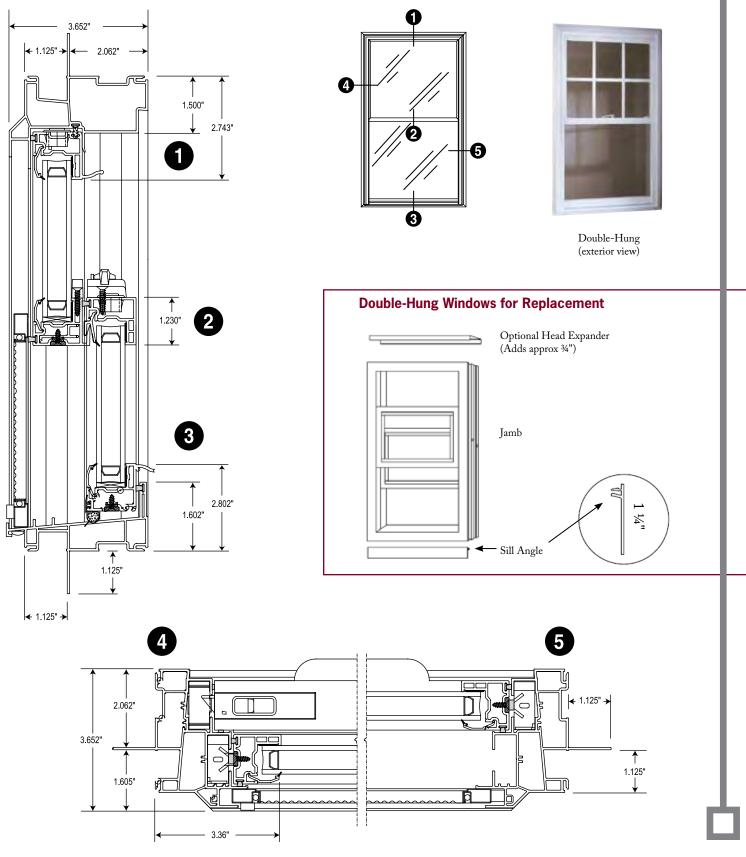
clear openable height 24 inches.

Additional egress sizes may be available with modification.

Grilles are optional and shown in colonial pattern as viewed from outside.

Replacement Windows Each window is custom built to your specifications.

Double-Hung Windows for New Construction



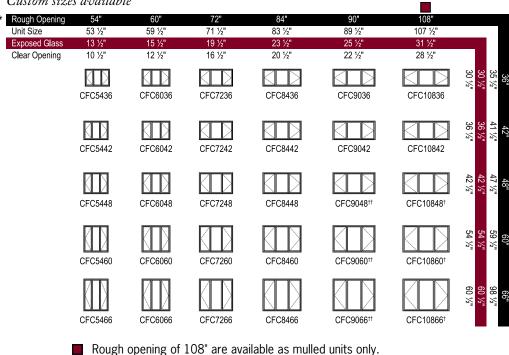
– CASEMENT WINDOWS STANDARD SIZES & ARCHITE

Rough Unit Si Expos

Casement Windows Standard Sizes Custom sizes available

Rough Opening	18"	20"	24"	28"	30"	36"	
Unit Size	17 ½"	19 ½"	23 1⁄2"	27 1⁄2"	29 1⁄2"	35 ½"	
Exposed Glass	12 ½"	14 1⁄2"	18 1⁄2"	22 1⁄2"	24 1⁄2"	30 1⁄2"	
Clear Opening	9 1/8"	11 7⁄8"	15 1⁄8"	19 % "	21 1⁄8"	27 1⁄%"	
							24" 23 ½" 18 ½" 18 ½"
	C1824	C2024					
							36" 35 ½" 30 ½" 30 ½"
	C1836	C2036	C2436	C2836	C3036		
							42" 41 ½" 36 ½"
	C1842	C2042	C2442	C2842	C3042 ⁺⁺	C3642 [†]	
							48" 47 ½" 42 ½" 42 ½"
	C1848	C2048	C2448	C2848	C3048 ⁺⁺	C3648 [†]	
							54" 53 ½" 48 ½" 48 ½"
	C1854	C2054	C2454	C2854	C3054 ⁺⁺	C3654 [†]	
							60" 59 ½" 54 ½"
	C1860	C2060	C2460	C2860 ^{††}	C3060 ⁺⁺	C3660 [†]	
							66" 65 ½" 60 ½"
	C1866	C2066	C2466	C2866 ⁺⁺	C3066 ⁺⁺	C3666 [†]	
							72" 71 ½" 66 ½"
	C1872	C2072	C2472	C2872 ⁺⁺	C3072 ⁺⁺	C3672 [†]	

Casement | Picture | Casement Window Standard Sizes Custom sizes available



Twin Casement Windows Standard Sizes Custom sizes available

Rough Opening	36"	40"	48"	56"
Unit Size	35 ½"	39 ½"	47 1⁄2"	55 ½"
Exposed Glass	13 ¼"	15 ¼"	19 ¼"	23 ¼"
Clear Opening	10 1⁄2"	12 ½"	16 ½"	20 1⁄2"
	KD			$\leq \geq$
	TC3624	TC4024	TC4824	TC5624
	TC3636	TC4036	TC4836	TC5636
	TC3642	TC4042	TC4842	TC5642
	103042	104042	104042	103042
	TC3648	TC4048	TC4848	TC5648 ⁺⁺
	TC3654	TC4054	TC4854	TC5654 ⁺⁺
	TC3660	TC4060	TC4860	TC5660 ^{††}
	TC3666	TC4066	TC4866	TC5666 ^{††}

3.652"

2 062"

Casement for New Construction

+1.125" -1 2.461' R 렕 칠 2 1.125" **←** 1.125"÷

Notes:

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New construction series standard sizes shown. Custom sizes are available.

Call out sizes are calculated in inches.

Common frame system shown.

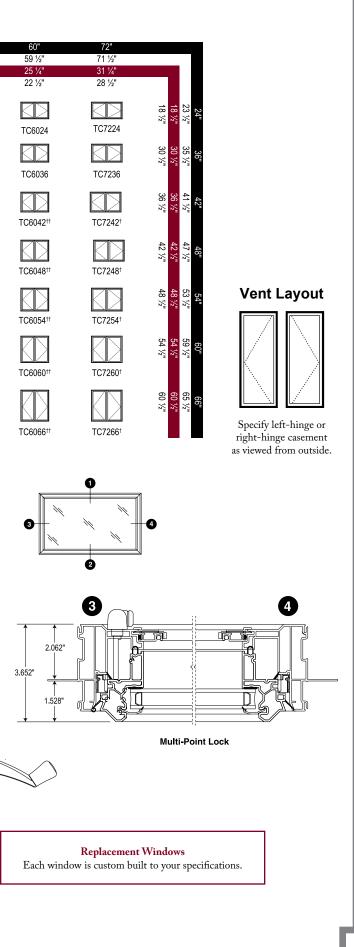
*Common frame multiple units may be available, check with your fabricator.

Grilles are optional and shown in colonial pattern as viewed from outside.

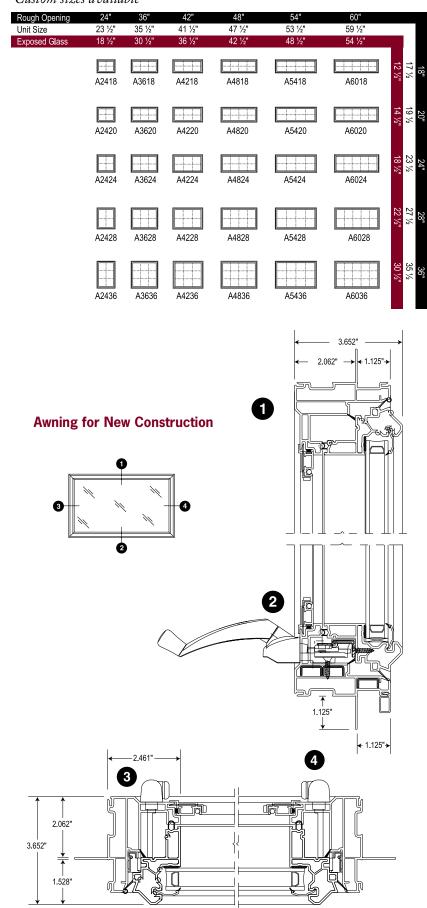
[†]Meets egress of (CA/Fixed/CA): clear openable area \geq 5.7 sq. ft.; clear openable width ≥ 20 inches; clear openable height \geq 24 inches

[#]Requires egress hardware.

CTURAL DETAIL



Awning Windows Standard Sizes *Custom sizes available*



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FIXED UNIT STANDARD SIZES & ARCHITECTURAL DETAILS

Picture (Fixed) Windows Standard Sizes *Custom sizes available*

*	Rough Opening Unit Size	12" 11 ½	18" 17 ½"	20" 19 ½"	24" 23 ½"	28" 27 ½"	30" 29 ½	32" 31 ½	36" 35 ½	40" 39 ½"	42" 41 ½"	44" 43 ½"	48"	60" 59 ½"
	Exposed Glass	6 ½"	17 1/2	19 1/2	23 ½ 18 ½"	27 72	29 1/2"	26 1/2"	35 ½ 30 ½"	39 ½ 34 ½"	41 ½ 36 ½"	43 ½ 38 ½"	47 ½" 42 ½"	59 ½ 54 ½"
		PW1224	PW1824	PW2024	PW2424	PW2824	PW3024	PW3224	₩3624	PW4024	PW4224	PW4424	PW4824	23 24 PW6024
		PW1236	PW1836	PW2036	PW2436	PW2836	PW3036	PW3236	PW3636	PW4036	PW4236	PW4436	PW4836	30 ½ PW6036
		PW1242	PW1842	PW2042	PW2442	PW2842	PW3042	PW3242	PW3642	PW4042	PW4242	PW4442	PW4842	36 % PW6042
		PW1248	PW1848	PW2048	PW2448	PW2848	PW3048	PW3248	PW3648	PW4048	PW4248	PW4448	PW4848	47 % ¹¹ PW6048
		PW1254	PW1854	PW2054	PW2454	PW2854	PW3054	PW3254	PW3654	PW4054	PW4254	PW4454	PW4854	9W6054
		PW1260	PW1860	PW2060	PW2460	PW2860	PW3060	PW3260	PW3660	PW4060	PW4260	PW4460	PW4860	59 ½ PW6060
		PW1266	PW1866	PW2066	PW2466	PW2866	PW3066	PW3266	PW3666	PW4066	PW4266	PW4466	PW4866	₩6066
		PW1272	PW1872	PW2072	PW2472	PW2872	PW3072	PW3272	PW3672	PW4072	PW4272	PW4472	PW4872	68 %" PW6072

Grille patterns for 60-inch and 66-inch picture windows will vary:

Casement picture windows are 5 lites high;

• Single-hung and double-hung picture windows are 4 lites high.

Grill patterns in picture units will match single-hung or double-hung when ordered in that combination.

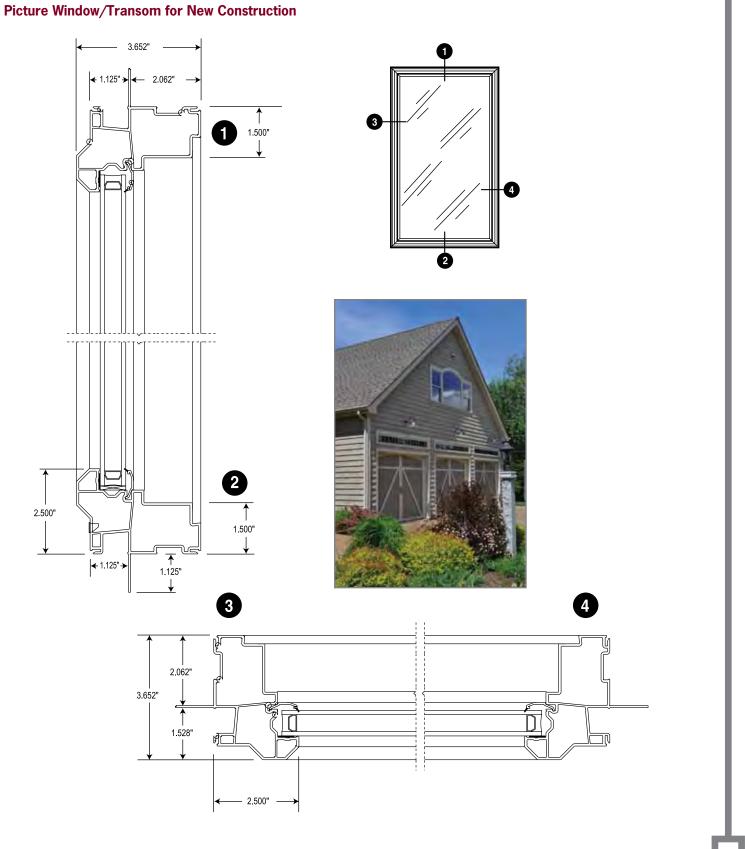
Transom Window Standard Sizes *Custom sizes available*

* Rough Opening Unit Size	28" 27 ½"	32" 31 ½"	36" 35 ½"	40" 39 ½"	44" 43 ½"	48" 47 ½"	56" 55 ½"	64" 63 ½"	72" 71 ½"	
Exposed Glass	22 1/2"	26 1/2"	30 1/2"	34 1⁄2"	38 1/2"	42 1/2"	50 1/2"	58 ½"	66 1/2"	
	TR2812	TR3212	TR3612	TR4012	TR4412	TR4812	TR5612	TR6412	TR7212	12" 11 ½" 6 ½"
	TR2818	TR3218	TR3618	TR4018	TR4418	TR4818	TR5618	TR6418	TR7218	18" 17 ½" 12 ½"
	TR2824	TR3224	TR3624	TR4024	TR4424	TR4824	TR5624	TR6424	TR7224	24" 23 ½" 18 ½"

Notes:

Both Picture Windows and Transom call out sizes are calculated in inches. Grilles are optional and shown in colonial pattern as viewed from outside. *Check with fabricator for rough opening when mulling.

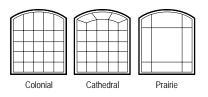




- SHAPE UNITS STANDARD SIZES & ARCHITECTURAL DETAILS

Extended Arch (Fixed) & Eyebrow Standard Sizes *Custom sizes available*

		\Leftrightarrow		$ \frown $	\bigtriangleup				
Chord Height (approx) Radius	4 %" 18"	5 ¼" 21"	5 ¼" 24"	6 %" 27"	7 1/16" 30"	8 ¼" 32"	9" 36"	11 ¼" 45"	13 ½" 54"
Rough Opening Unit Width	24" 23 ½"	28" 27 ½"	32"	36" 35 ½"	40"	44" 43 ½"	48" 47 ½"	60" 59 ½"	72" 71 ½"
Series A Shoulder Height: 7 1/3" (Eyebrow) (Fixed Ext. Arch)	23 72 EA24A	27 ½ EA28A	31 ½" EA32A	33 72 EA36A	39 ½" EA40A	43 72 EA44A	47 % EA48A	59 72 EA60A	EA72A
Series B Shoulder Height: 19 1/6" (Fixed Ext. Arch)	EA24B	EA28B	EA32B	EA36B	EA40B	EA44B	EA48B	EA60B	EA72B
Series C Shoulder Height: 31 1/3" (Fixed Ext. Arch)	EA24C	EA28C	EA32C	EA36C	EA40C	EA44C	EA48C	EA60C	EA72C
Series D Shoulder Height: 39 ½" (Fixed Ext. Arch)	EA24D	EA28D	EA32D	EA36D	EA40D	EA44D	EA48D	EA60D	EA72D
Series E Shoulder Height: 43 %" (Fixed Ext. Arch)	EA24E	EA28E	EA32E	EA36E	EA40E	EA44E	EA48E	EA60E	EA72E
Series F Shoulder Height: 47 %" (Fixed Ext. Arch)	EA24F	EA28F	EA32F	EA36F	EA40F	EA44F	EA48F	EA60F	EA72F
Series G Shoulder Height: 55 %" (Fixed Ext. Arch)	EA24G	EA28G	EA32G	EA36G	EA40G	EA44G	EA48G	EA60G	
Series H Shoulder Height: 61 %" (Fixed Ext. Arch)	EA24H	EA28H	EA32H	EA36H	EA40H	EA44H	EA48H	EA60H	
Series J Shoulder Height: 67 %* (Fixed Ext. Arch)	EA24J	EA28J	EA32J	EA36J	EA40J	EA44J	EA48J		

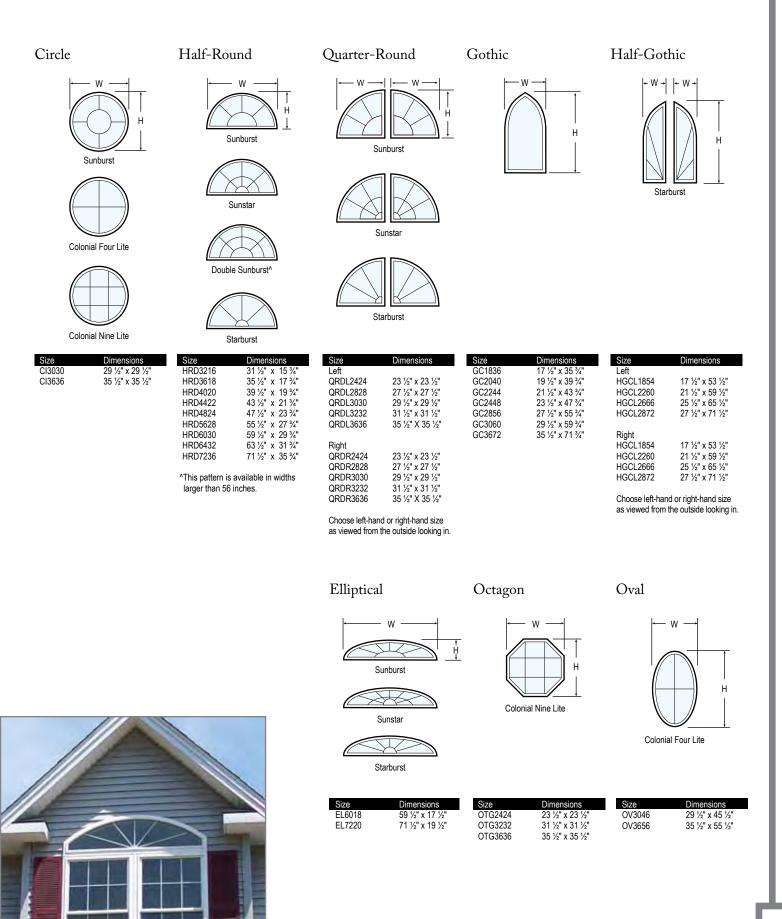


Prairie grilles are not available in A series.

Notes:

Grilles are optional and shown in colonial pattern as viewed from outside.

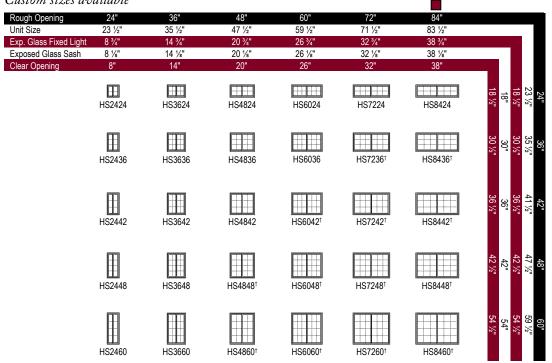
Call out indicates width expressed in inches and shoulder height (series code). Custom sizes available.



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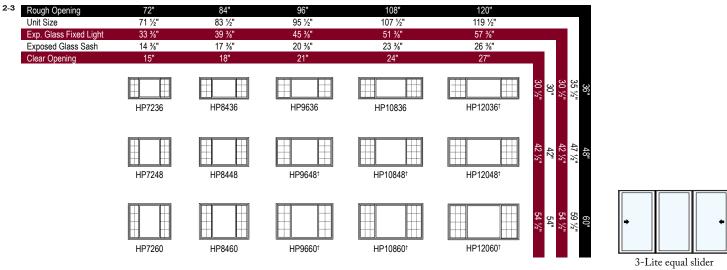
SLIDER STANDARD SIZES & ARCHITECTURAL DETAILS

Horizontal Slider Standard Sizes (Single Shown and Double Available) *Custom sizes available*



Sliders with rough opening of 84" are available as single only.

3-Lite End-Vent Horizontal Slider Standard Sizes (Other Configurations Available) *Custom sizes available*



Notes:

New construction series standard sizes shown. Custom sizes are available.

Call out sizes are calculated in inches.

¹Sizes shown applicable for single operating slider.

 $^2\text{Shown}$ with fixed center window which constitutes 50% of the unit with operable sashes at 25% each.

³Check with fabricator for rough opening when mulling.

[†]Meets single egress of:

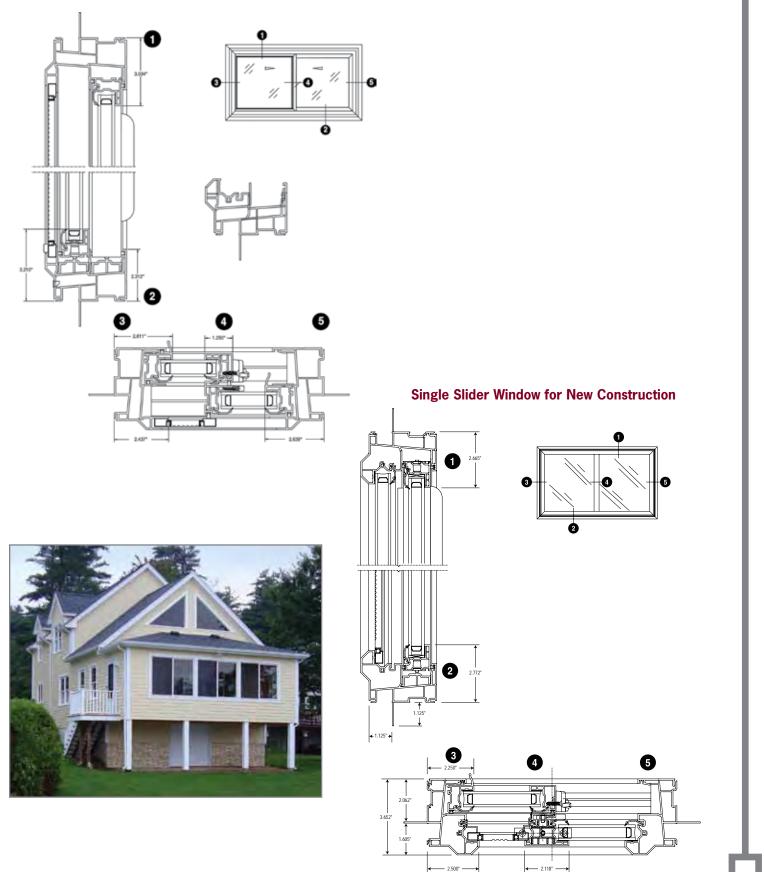
clear openable area 5.7 sq. ft.; clear openable width 20 inches; clear openable height 24 inches.

See manufacturer for double slider egress measurements.

Grilles are optional and shown in colonial pattern as viewed from outside.

Replacement Windows Each window is custom built to your specifications.

Double Slider Window for New Construction



C-SLIDING PATIO DOOR STANDARD SIZES & ARCHITECTURAL DETAILS

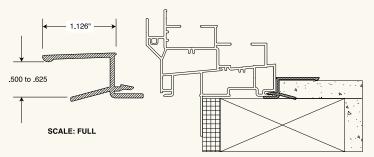
Sliding Patio Door Standard Sizes Custom sizes available

TWO PANEL DOORS			THREE PANEL DOORS			FOUR PANEL DOORS		
ITEM	R.O.	U.S.	ITEM	R.O.	U.S.	ITEM	R.O.	U.S.
RE5068	60 x 80	59.5 x 79.5	RE7668	90 x 80	89.5 x 79.5	RE10068	119 x 80	118.5 x 79.5
RE6068	72 x 80	71.5 x 79.5	RE9068	108 x 80	107.5 x 79.5	RE12068-4	143 x 80	142.5 x 79.5
RE8068	96 x 80	95.5 x 79.5	RE12068-3	144 x 80	143. x 79.5	RE100611	119 x 82.5	118.5 x 82
RE50611	60 x 82.5	59.5 x 82	RE76611	90 x 82.5	89.5 x 82	RE120611-4	143 x 82.5	142.5 x 82
RE60611	72 x 82.5	71.5 x 82	RE90611	108 x 82.5	107.5 x 82			
RE80611	96 x 82.5	95.5 x 82	RE120611-3	144 x 82.5	143.5 x 82			

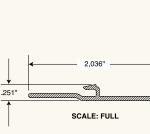
R.O. = Rough Opening; U.S. = Unit Size

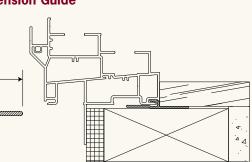
ARCHITECTURAL WALL DETAILS & CASING

Dry Wall Receptor*



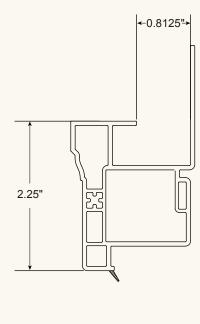
Dry Wall or Jamb Extension Guide*





*Does not apply to patio doors

Brickmould Casing with J-Channel



Flat Casing with J-Channel

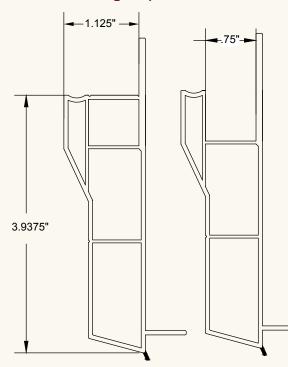
]23

]X

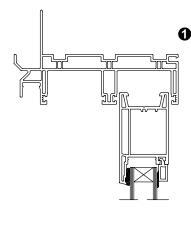
3.5"

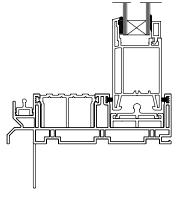
←0.8125"

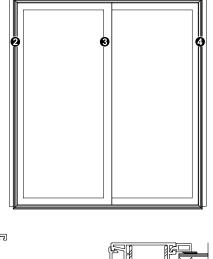
Banded Casing with/without J-Channel



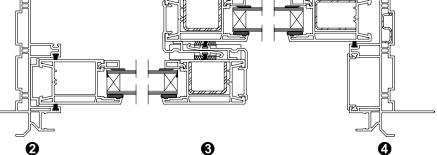
Sliding Patio Door for New Construction







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BESI Consistent with our Vision Statement, MATHEWS BROTHERS ENVIRONMENTAL STEWARDSHIP INITIATIVE (MBESI) is our corporate commitment to protecting and preserving our corner of the world. With a long history of manufacturing products from wood, it is in our nature to want to protect this natural resource. While this may be the "cause of the week" for many companies, we have embraced environmental stewardship since our beginning.

Additionally, we are committed to a "cradle to cradle" approach to our manufacturing. We use only environmentally safe and healthy materials, which are designed to use material that is easily recycled or composted. Our products are made to conserve energy in their manufacture and use. In addition, we installed an efficient water recycler, reducing the amount of water used to clean our glass.

Just a few of the items we recycle:

Glass - All of our scrap glass is recycled. It is sent back to the original manufacturer where it is melted down and made into new float glass.

PVC (Vinyl) - Our scrap PVC is sent to a Maine recycling company where it is ground up. It sequentially starts a new life as vinyl fencing products.

Scrap Metal - Leftover metal from manufacturing (e.g., muntin and screen bars), shipping crate straps, metal drums, and miscellaneous metal items are sent to recycling centers right here in midcoast Maine.

Wood and Sawdust - Our wood window facility produces scrap wood and tons of sawdust. Our sawdust is used by numerous farms around the area as stall bedding. Leftover scrap wood and wood pallets are sold off as kindling or firewood.

Paper and Cardboard - Our employees separate trash for recycling purposes; we collect newspaper, magazines, office paper, old catalogs, computer paper, and cardboard. Paper and cardboard recycling collection bins are located throughout the plant. They are taken to the local recycling center for processing.

Water - We use a glass washer that recycles its water, saving 67,000 gallons per month in water consumption.

Mathews Brothers Company is a local, family owned New England company, and we've been making windows and doors for over 150 years. Over the course of that history, we've seen a lot of changes in products, processes and technology. We've come to learn what's required for our region, in order to stand up to the severe weather conditions that are the nature of our geography.

Every Mathews Brothers product is made right here in our Belfast, Maine factory, by skilled and dedicated craftspeople who take well deserved pride in every step of the manufacturing process. Expert design, precision engineering, premium materials and superior workmanship are the cornerstones of every product that bears our name. We take care every step of the way, from order to delivery.

WOW: Customer Service[™] permeates every aspect of Mathews Brothers. It is our corporate commitment to maintaining the absolute highest levels of customer satisfaction with our windows and door products, our people and our processes. Every employee of Mathews Brothers Company proudly stands behind the products we make, and we are keenly aware of our individual "points of impact" to our final customer.

WOW! Customer Service is the shorthand reminder of our Vision and Mission Statements: **WOW!** stands for Windows On Wellness, and grew from questions about what is important to us: family, faith, friends, community, our nation, and so on. As the list grew, it became apparent that these "circles of importance" could be grouped into personal, corporate, community, and planet. These became our "Windows", and the health or "Wellness" of these circles could be assessed from both a physical and financial standpoint. Hence, the term "Windows on Wellness".

Our Mission Statement is simple: *Consistently Superior Customer Service*, and this serves as our guide for our approach to all customer interactions. We've been making windows and doors for a long time now, and we know that the work we'll do tomorrow rests on the foundation we built yesterday. And that's the attitude that is shared by all of us here at Mathews Brothers Company.

To maintain the highest standards of quality, we're a member of the American Architectural Manufacturers Association, an ENERGY STAR[®] partner, and participants in the National Fenestration Rating Council certification program.





We have the right to change specifications and products without notice. Please note that the material colors are not necessarily precise representations due to variance in the printing process.

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